

## **ALL GEARS**

## Instructions for 10 Hour Break-in Period

- 1. Avoid full throttle starts.
- 2. Make sure engine idle is set to factory specs.
- DO NOT operate at constant speeds for extended periods.
- 4. DO NOT exceed 75% of full throttle during the first 5 hours of operation. During the next 5 hours, full throttle operation is permissible for brief periods.
- Shift into forward gear a minimum of 10 times during break-in, with moderate engine speed after each shift.

