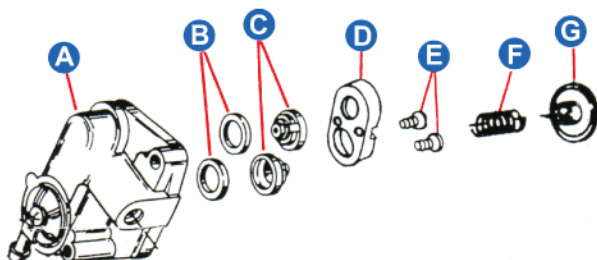


Instructions for No. 40250 Check Valve Kit

IMPORTANT: If this fuel pump assembly or check valve kit, is being installed on an engine below Serial No. A197881 the transfer port cover that the fuel pump mounts to will have to be replaced with new cover OEM No. 73320-1.



Item	GLM	Item	GLM
A - Fuel Pump Hsg.	N/A	F - Spring	04036
B - Gaskets	03231	G - Cap	04037
C - Check Valves	04032	H - Gaskets	03140
D - Filler Block	04045	I - Diaphragm	03120
E - Screws (2)	04040		

1. Install new check valve and new gaskets into fuel pump as shown. Place gaskets below check valves (diagram a).
2. Install spring (F) into block (D) by placing spring into hole and pushing down on spring (compressing) while turning spring in until it bottoms out (diagram b).
3. Place cap (G) onto spring (F) and press into place until secured (diagram c).
4. Install filler block (D) and secure with two screws (E) (diagram c).
5. Assemble fuel pump housing, diaphragm and gaskets as shown (diagram d).

