

# Superior Marine Manifolds

MerCruiser V6  
MerCruiser V8  
OMC GM V6  
OMC Ford V8



**100% Complete**  
*Conversion Kits*

Gaskets & Hardware Included

MerCruiser GM V6  
MerCruiser GM V8 S.B.  
MerCruiser GM V8 B.B.  
OMC / Volvo Ford V8 (Carb.)  
OMC / Volvo Ford V8 (EFI)  
Volvo GM V6 to 1993  
OMC / Volvo GM V6  
OMC / Volvo GM V8 S.B.  
Volvo GM V8 to 1991  
OMC / Volvo GM V8 S.B.



**100% Complete**  
*Manifold Sets*

Gaskets & Hardware Included

Two Identities, One Great Entity



**4-Cylinder**  
*Manifolds*

MerCruiser 120  
MerCruiser 140  
MerCruiser 3.0 L  
MerCruiser 3.0 LX  
OMC 3.0 / 3.0 H.O.  
Volvo 3.0 GS



Gaskets Included

**V6 thru V8 B.B.**  
*Manifolds*

MerCruiser  
OMC  
Volvo Penta  
Marine Power  
Indmar  
Barr



Gaskets Included

MerCruiser 3 Inch  
MerCruiser 4 Inch  
OMC 3 Inch  
Volvo 3 Inch V6  
Volvo 3 Inch V8 S.B.  
OMC / Volvo (Carb.)  
OMC / Volvo (EFI)  
OMC 3.0 / 3.0 H.O.  
Volvo 3.0 GS



**Exhaust**  
*Standard Elbows*

Gaskets Included

Volvo Penta V6 (2007 & Up)  
Volvo Penta S.B. (2007 & Up)  
OMC / Volvo Penta V6  
OMC / Volvo Penta V8 S.B.  
OMC / Volvo Penta V8 B.B.  
OMC / Volvo Penta V8 Ford



**Exhaust**  
*Hi-Rise Elbows*

Gaskets Included

**GLM Products, Inc.** has been committed for over 30 years keeping boaters on the water. It's GLM's innovation that sets us apart from the competition. We accomplish this by offering the world cost-effective alternatives to OEM parts. While our competitors manufacture standard OEM replacements, GLM takes aftermarket marine parts to the next level. GLM starts by using superior materials and the latest in technological advancements. Then our highly skilled in-house engineering team re-designs the parts for optimal performance. This results in an aftermarket marine part that is 100% compatible with the OEM, while increasing the reliability and performance. Finally, we offer over 4,000 aftermarket marine parts that include original parts, designed, engineered and manufactured by GLM Products, Inc. With a number of new products introduced every year, GLM has improved its process to adapt to the ever-changing needs of the marine industry.

**GLM's** specialty is our superior "Lost Foam" casted marine exhaust manifolds. With exhaust manifolds, an accurate cast is crucial for the proper function of the part. Through the use of precisely molded foam pieces, a highly accurate pattern for the desired casting can be made. Complex internal passages are in the mold itself, not formed by cores. The accuracy of the casts prevents thin spots in the internal walls that can corrode prematurely, possibly causing severe engine damage. This also increases the life of the manifold, thus reducing costly repairs for the boat owner. Another advantage to "Lost Foam" is that the cast is more rigid, having less chance of failure. "Lost Foam" also offers excellent dimensional tolerances with no structural limitations for casting. It is more durable and reliable than other types of casting technology. The uniformity of GLM's internal walls enables us to increase the water cooling area inside the manifold by 30 to 40 percent, decreasing exhaust gas temperature, lowering overall engine compartment temperature. GLM Products, Inc. was first in the aftermarket marine parts industry to offer "Lost Foam" cast manifolds in 2002. We continue today to set the standard for others to follow.

**Dry Joint Alternative**  
*Manifold-Elbow Set*

MerCruiser V6  
MerCruiser V8



Gaskets & Hardware Included

Replaces your whole dry joint exhaust system!

**and much more...**



*The Leader of the Aftermarket Marine Parts Industry!*

**Over 4,000 Aftermarket Marine Parts**



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